

AMETEK®

EGS04 Motorized with 28000 Series

Linear Rail with Size 11 Double Stack Hybrid Stepper

Designed for Lab Automation and Electronic Assembly customers who need high-speed and highly-efficient point-to-point motion. This low-profile stage features screw support with a ball bearing profile rail. The motorized EGS04 Linear Rail is available with either size 11 or size 17 hybrid stepper motors (see page 3). Recommended for horizontal loads up to 15 lbs (67N).

- Low-profile
- High speed capability
- Efficient, stiff load support

Specifications			
Design Payload (mass)	33kg [15 lbs]	Pitch Moment*	5.25 N-m [46 lbf-in]
Axial Force	133N [30 lbf]	Yaw Moment*	3 N-m [26 lbf-in]
Roll Moment*	3.1 N-m [27 lbf-in]	Repeatability	+/-25µm [0.001 in]

^{*} Moment data based on 0.25° deflection



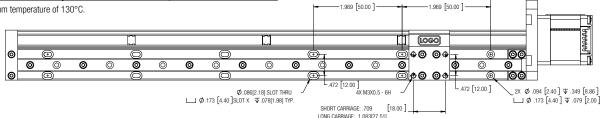
Identifying the Motorized EGS Part Numbers when Ordering

EGS	04	K	— М	0100	— Е	S	M	Axx
Prefix EGS = EGS Series	Nominal Rail Size 04 = .25 in (6.35mm) diameter screw	Screw Coating / Grease K = Kerkote (standard) S = Uncoated	Drive Type M = Motorized, stepper	Lead Code 0025 = 0.025" lead 0039 = 1mm lead 0050 = 0.050" lead 0063 = 0.0625" lead 0079 = 2mm lead 0100 = 0.100" lead 0118 = 3mm lead 0200 = 0.200" lead 0250 = 0.250" lead 0394 = 10mm lead 0500 = 0.500" lead 0750 = 0.750" lead	Encoder / Feedback E = Rotary encoder X = No encoder	Carriage(s) S = Standard L = Long M = Multiple (std or long)	Carriage Mounting E = Imperial M = Metric	Stroke / Unique Identifier Axx = Unique identifier (e.g. A01)

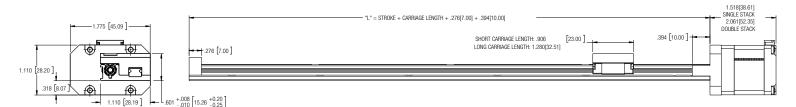
NOTE: Dashes must be included in Part Number (-) as shown above. For assistance call our Engineering Team at 603 213 6290. Carriage holes available in M3x0.5 or #4-40.

Size 11 Double Stack: 28 mm (1.1-in) Hybrid External Linear Actuator (1.8° Step Angle)				
Wiring	Bipolar	Power Consumption	7.5 W Total	
Winding Voltage	2.1 VDC	Rotor Inertia	13.5 gcm ²	
Current (RMS)/phase	1.9 A	Insulation Class	Class B (Class F available)	
Resistance/phase	1.1 Ω	Weight	5.8 oz (180 g)	
Inductance/phase	1.1 mH	Insulation Resistance	20 ΜΩ	

Standard motors are Class B rated for maximum temperature of 130°C.



Size 11 Double Stack 28000 Series External Linear Actuator



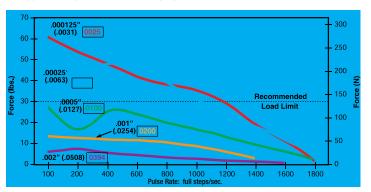
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Double Stack

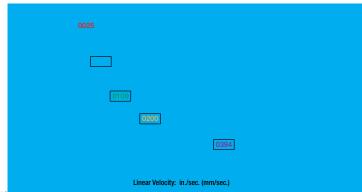
FORCE vs. PULSE RATE

- Chopper - Bipolar - 100% Duty Cycle



FORCE vs. LINEAR VELOCITY

- Chopper - Bipolar - 100% Duty Cycle



NO IE: All chopper drive curves were created with a 5 volt motor and a 40 volt power supply. Hamping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

With L/R drives peak force and speeds are reduced, using a unipolar drive will yield a further 30% force reduction.

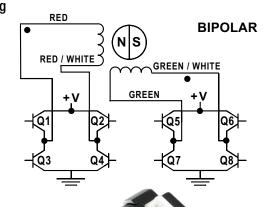
Size 11 28000 Series • Stepping Sequence & Wiring

Hybrids: Stepping Sequence

Bipolar	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8	
Step					1
1	ON	0FF	ON	OFF	
2	0FF	ON	ON	OFF	CCW
3	OFF	ON	0FF	ON	支
4	ON	OFF	OFF	ON	RETRACI
1	ON	OFF	ON	OFF] #
	Step 1 2	Step 1 ON 2 OFF 3 OFF 4 ON	Step 1 ON OFF 2 OFF ON 3 OFF ON 4 ON OFF	Step ON OFF ON 2 OFF ON ON 3 OFF ON OFF 4 ON OFF OFF	Step 1 ON OFF ON OFF 2 OFF ON ON OFF 3 OFF ON OFF ON 4 ON OFF OFF ON

Note: Half stepping is accomplished by inserting an off state between transitioning phases.

Hybrids: Wiring



Size 11 28000 Series • Integrated Connector

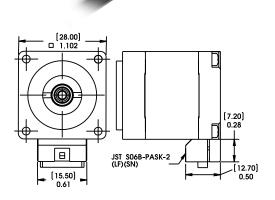
Offered alone or with a harness assembly, the integrated connector is RoHS compliant and features a positive latch in order for high connection integrity. The connector is rated up to 3 amps and the mating connector will handle a range of wire gauges from 22 to 28. Ideal for those that want to plug in directly to pre-existing harnesses.

Motor Connector: JST part # S06B-PASK-2

JST part # PAP-06V-S Haydon Kerk part # 56-1210-5 (12 in. Leads)

Wire to Board Connector: JST part # SPHD-001T-P0.5

Pin #	Bipolar	Unipolar	Color
1	Phase 2 Start	Phase 2 Start	G/W
2	Open	Phase 2 Common	_
3	Phase 2 Finish	Phase 2 Finish	Green
4	Phase 1 Finish	Phase 1 Finish	R/W
5	Open	Phase 1 Common	-
6	Phase 1 Start	Phase 1 Start	Red



Mating Connector:

EGS04 Motorized with 43000 Series

Linear Rail with Size 17 Single or Double Stack Hybrid Stepper

This low-profile stage features screw support with a ball bearing profile rail. The motorized EGS04 Linear Rail is available with size 17 hybrid stepper motors. Recommended for horizontal loads up to 15 lbs (67N).

- Low-profile
- High speed capability
- Efficient, stiff load support



Identifying the Motorized EGS Part Numbers when Ordering

EGS	04	K	M	0100	— Е	S	М —	Axx
Prefix EGS = EGS Series	Nominal Rail Size 04 = .25 in (6.35mm) diameter screw	Screw Coating / Grease K = Kerkote (standard) S = Uncoated	Drive Type M = Motorized, stepper	Lead Code 0025 = 0.025" lead 0039 = 1mm lead 0050 = 0.050" lead 0063 = 0.0625" lead 0079 = 2mm lead 0100 = 0.100" lead 0118 = 3mm lead 0200 = 0.200" lead 0250 = 0.250" lead 0394 = 10mm lead 0500 = 0.500" lead 0750 = 0.750" lead	Encoder / Feedback E = Rotary encoder X = No encoder	Carriage(s) S = Standard L = Long M = Multiple (std or long)	Carriage Mounting E = Imperial M = Metric	Stroke / Unique Identifier Axx = Unique identifier (e.g. A01)
	N	IOTE: Dashes must be i	ncluded in Part Number (-) as sho	vn above. For assistance call our E	Engineering Team at 603 213 6290. C	arriage holes available in M	3x0.5 or #4-40.	

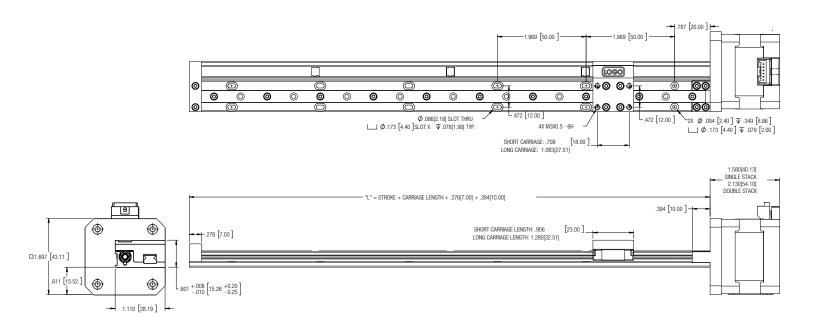
Size 17: 43 mm (1.7-in) External Linear Actuator (1.8° Step Angle)								
		S	ingle Stack			Double Stack		
Wiring		Bipolar		Unipolar**			Bipolar	
Winding Voltage	2.33 VDC [†]	5 VDC	12 VDC	5 VDC	12 VDC	2.33 VDC [†]	5 VDC	12 VDC
Current (RMS)/phase	1.5 A	700 mA	290 mA	700 mA	290 mA	2.6 A	1.3 A	550 mA
Resistance/phase	1.56 Ω	7.2 Ω	41.5 Ω	7.2 Ω	41.5 Ω	0.9 Ω	3.8 Ω	21.9 Ω
Inductance/phase	1.9 mH	8.7 mH	54.0 mH	4.4 mH	27.0 mH	1.33 mH	8.21 mH	45.1 mH
Power Consumption			7 W			13.2 W		
Rotor Inertia			37 gcm ²				78 gcm ²	
Insulation Class	Class B (Class F available)				Class E	3 (Class F av	ailable)	
Weight	8.5 oz (241 g)				1:	2.5 oz (352 <u>j</u>	g)	
Insulation Resistance			20 MΩ				20 MΩ	

^{**}Unipolar drive gives approximately 30% less thrust than bipolar drive.



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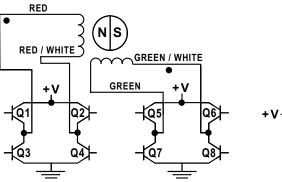
Size 17 43000 Series • Stepping Sequence & Wiring

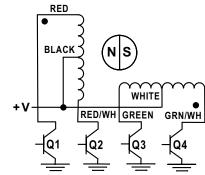
Hybrids: Stepping Sequence

Bipolar	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8
Unipolar	Q1	Q2	Q3	Q4
Step				
1	ON	OFF	ON	0FF
2	OFF	ON	ON	OFF
3	OFF	ON	OFF	ON
4	ON	OFF	0FF	ON
1	ON	OFF	ON	OFF

Note: Half stepping is accomplished by inserting an off state between transitioning phases.

Hybrids: Wiring





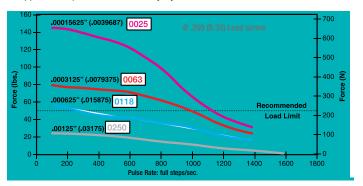
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Single Stack

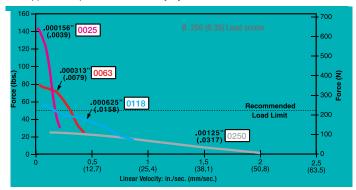
FORCE vs. PULSE RATE

- Chopper - Bipolar - 100% Duty Cycle



FORCE vs. LINEAR VELOCITY

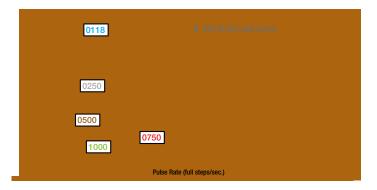
- Chopper - Bipolar - 100% Duty Cycle



Double Stack

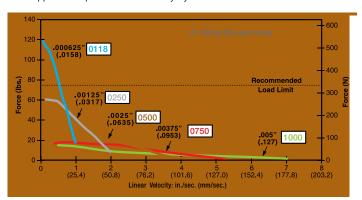
FORCE vs. PULSE RATE

- Chopper - Bipolar - 100% Duty Cycle



FORCE vs. LINEAR VELOCITY

- Chopper - Bipolar - 100% Duty Cycle



NOTE: All chopper drive curves were created with a 5 volt motor and a 40 volt power supply. Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

With L/R drives peak force and speeds are reduced, using a unipolar drive will yield a further 30% force reduction.

Size 17 47000 Series • Integrated Connector

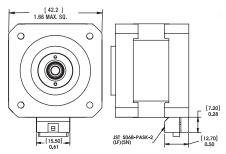
Offered alone or with a harness assembly, the integrated connector is RoHS compliant and features a positive latch in order for high connection integrity. The connector is rated up to 3 amps and the mating connector will handle a range of wire gauges from 22 to 28. Ideal for those that want to plug in directly to pre-existing harnesses.

JST part # S06B-PASK-2 **Motor Connector: Mating Connector:** JST part # PAP-06V-S

Haydon Kerk part # 56-1210-5 (12 in. Leads)

Wire to Board Connector: JST part # SPHD-001T-P0.5

Pin #	Bipolar	Unipolar	Color
1	Phase 2 Start	Phase 2 Start	G/W
2	Open	Phase 2 Common	_
3	Phase 2 Finish	Phase 2 Finish	Green
4	Phase 1 Finish	Phase 1 Finish	R/W
5	Open	Phase 1 Common	-
6	Phase 1 Start	Phase 1 Start	Red



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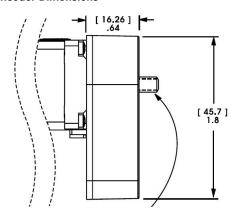
Encoders Designed for All EGS Rails

EGS Series rails are available with specifically designed encoders for applications that require feedback. The compact optical incremental encoder designs are available with two channel quadrature TTL squarewave outputs. Version with Index channel are also available. Various resolutions are available, up to 5000 CPR.

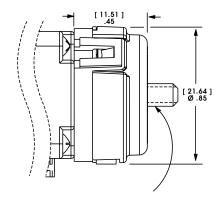
Simplicity and low cost make the encoders ideal for both high and low volume motion control applications. The internal monolithic electronic module converts the real-time shaft angle, speed, and direction into TTL compatible outputs. The encoder modules incorporate a lensed LED light source and monolithic photodetector array with signal shaping electronics to produce the two channel bounceless TTL outputs.

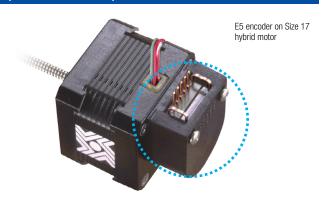
E5 Encoder Dimensions

Dimensions = [mm] inches



E4T Encoder Dimensions





Electrical Specifications				
	Minimum	Typical	Maximum	Units
Input Voltage	4.5	5.0	5.5	VDC
Output Signals	4.5	5.0	5.5	VDC

2 channel quadrature TTL squarewave outputs.

Channel B leads A for a clockwise rotation of the rotor viewed from the encoder cover.

Tracks at speeds of 0 to 100,000 cycles/sec.

Index available on E4T.

Operating Temperature		
	Minimum	Maximum
E4T	- 20°C (- 28°F)	100°C (212°F)
E5	- 20°C (- 40°F)	100°C (212°F)

Mechanical Specifications			
	Maximum		
Acceleration	250,000 rad/sec2		
Vibration (5 Hz to 2 kHz)	20 g		

Resolution						
	Stand	Maximum (CPR)				
E4T	200	400	1000	1000		
E5	200	400	1000	5000		

*Other Resolutions Available - Contact Factory

Pinouts							
E4T Single-Ended		E4T Differential		E5 Single-Ended		E5 Differential	
Connector Pin#	Description	Connector Pin#	Description	Connector Pin#	Description	Connector Pin #	Description
1	+5VDC power	1	Ground	1	Ground	1	Ground
2	A channel	2	A channel	2	Index	2	Ground
3	Ground	3	A- channel	3	A channel	3	Index-
4	B channel	4	+5VDC power	4	+5VDC power	4	Index+
		5	B channel	5	B channel	5	A- channel
		6	B- channel			6	A+ channel
						7	+5 VDC Power
						8	+5 VDC Power
						9	B- channel
						10	B+ channel

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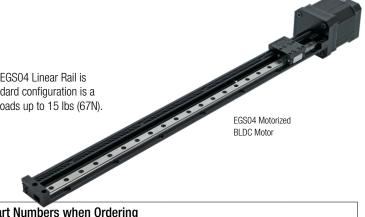
EGS04 Motorized with BLDC

Linear Rail with BLDC Motor

This low-profile stage features screw support with a ball bearing profile rail. The motorized EGS04 Linear Rail is available with a 42mm brushless DC (BLDC) servo motor for high speed applications. Standard configuration is a single stack EC042B with 1000cpr E30D encoder included. Recommended for horizontal loads up to 15 lbs (67N).

- Low-profile
- High speed capability
- Efficient, stiff load support

Refer to EC042B data sheet for complete motor specifications.



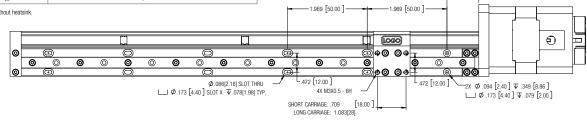
			Identifying the	Motorized EG	S Part Numbers whe	en Ordering		
EGS	04	K	— Р	0100	— Е	S	М —	- Axx
Prefix EGS = EGS Series	Nominal Rail Size 04 = .25 in (6.35mm) diameter screw	Screw Coating / Grease K = Kerkote (standard) S = Uncoated	Drive Type P = Motorized BLDC Q = Integrated drive, BLDC	Lead Code* 0025, 0039, 0050, 0063, 0079, 0100, 0118, 0200, 0250, 0394, 0500, 0750, 1000	Encoder / Feedback E = Rotary encoder X = No encoder	Carriage(s) S = Standard L = Long M = Multiple (std or long)	Carriage Mounting E = Imperial M = Metric	Stroke / Unique Identifier Axx = Unique identifier (e.g. A01)

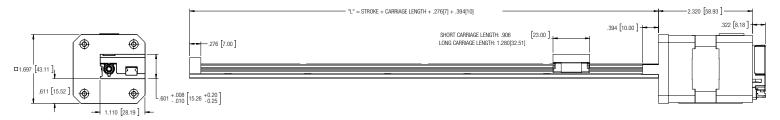
* Refer to page 1 or 3 for coordinating lead resolutions.

NOTE: Dashes must be included in Part Number (-) as shown above. For assistance call our Engineering Team at 603 213 6290. Carriage holes available in M3x0.5 or #4-40.

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Motor Data		EC042B-1	
Continuous Stall Torque¹ T_{cs} $0.064 \text{Nm} / 9.0 \text{oz-in}$ Peak Torque (Maximum)¹ T_{pk} $0.38 \text{Nm} / 54 \text{oz-in}$ Coulomb Friction Torque T_f $0.0014 \text{Nm} / 0.20 \text{oz-in}$ Viscous Damping Factor D $3.4E-06 \text{V/(rad/s)} / 0.050 \text{oz-in/krpm}$ Thermal Time Constant τ_{th} 5.1min Thermal Resistance R_{th} $9.1 ^{\circ}\text{C/W}$ Max. Winding Temperature Θ_{MAX} $105 ^{\circ}\text{C}$ Rotor Inertia J_f $1.4E-05 \text{kg-m}^2 / 0.0021 \text{oz-in-s}^2$ Motor Weight W_m $340 \text{g} / 12 \text{oz}$	Max DC Terminal Voltage	VT	96 V	
Peak Torque (Maximum) ¹ T_{pk} 0.38 Nm / 54 oz-in Coulomb Friction Torque T_f 0.0014 Nm / 0.20 oz-in Viscous Damping Factor D 3.4E-06 V/(rad/s) / 0.050 oz-in/krpm Thermal Time Constant τ_{th} 5.1 min Thermal Resistance R_{th} 9.1 °C/W Max. Winding Temperature Θ_{MAX} 105 °C Rotor Inertia J_r 1.4E-05 kg-m² / 0.0021 oz-in-s² Motor Weight W_m 340 g / 12 oz	Max Speed (Mechanical)	ωмах	9000 rpm	
Coulomb Friction Torque T_f 0.0014 Nm / 0.20 oz-in Viscous Damping Factor D 3.4E-06 V/(rad/s) / 0.050 oz-in/krpm Thermal Time Constant τ_{th} 5.1 min Thermal Resistance R_{th} 9.1 °C/W Max. Winding Temperature Θ_{MAX} 105 °C Rotor Inertia J_r 1.4E-05 kg-m² / 0.0021 oz-in-s² Motor Weight W_m 340 g / 12 oz	Continuous Stall Torque ¹	Tcs	0.064 Nm / 9.0 oz-in	
Viscous Damping Factor D 3.4E-06 V/(rad/s) / 0.050 oz-in/krpm Thermal Time Constant τ_{th} 5.1 min Thermal Resistance R_{th} 9.1 °C/W Max. Winding Temperature Θ_{MAX} 105 °C Rotor Inertia J_r 1.4E-05 kg-m² / 0.0021 oz-in-s² Motor Weight W_m 340 g / 12 oz	Peak Torque (Maximum) ¹	Tpk	0.38 Nm / 54 oz-in	
Thermal Time Constant τ_{th} 5.1 min Thermal Resistance R_{th} 9.1 °C/W Max. Winding Temperature Θ_{MAX} 105 °C Rotor Inertia J_r 1.4E-05 kg-m² / 0.0021 oz-in-s² Motor Weight W_m 340 g / 12 oz	Coulomb Friction Torque	Tf	0.0014 Nm / 0.20 oz-in	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Viscous Damping Factor	D	3.4E-06 V/(rad/s) / 0.050 oz-in/krpm	FC
Max. Winding Temperature One of the state o	Thermal Time Constant	$ au_{th}$	5.1 min	EU
Rotor Inertia J_r 1.4E-05 kg-m² / 0.0021 oz-in-s² Motor Weight W_m 340 g / 12 oz	Thermal Resistance	R _{th}	9.1 °C/W	
Motor Weight W _m 340 g / 12 oz	Max. Winding Temperature	Θ_{MAX}	105 °C	
	Rotor Inertia	J _r	1.4E-05 kg-m² / 0.0021 oz-in-s²	
ecorded at maximum winding temperature at 25°C ambient and without heatsink.	Motor Weight	W _m	340 g / 12 oz	
	Recorded at maximum winding temperature at 25°C ambie	nt and without heatsink.		1.9
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