



Motor Mounting Instructions

1

Double-check the motor and gearbox size.
Clean the mounting surface.

2

Remove the plug on the adapter plate.
Rotate the set collar till the bolt is line up.

3

a. Remove motor key.
b. Insert balance key.

4

Check motor shaft size and insert bushing if necessary.

5

Adapted the motor. Tighten with 5% torque according recommend list.

6

Tighten the mounting bolt (including washer) in 1~4 order with torque wrench to specified torque. (See Table 1)

7

Tighten the set collar bolt with torque wrench to specified torque. (See Table 2)

8

Tighten back the screw plug.

